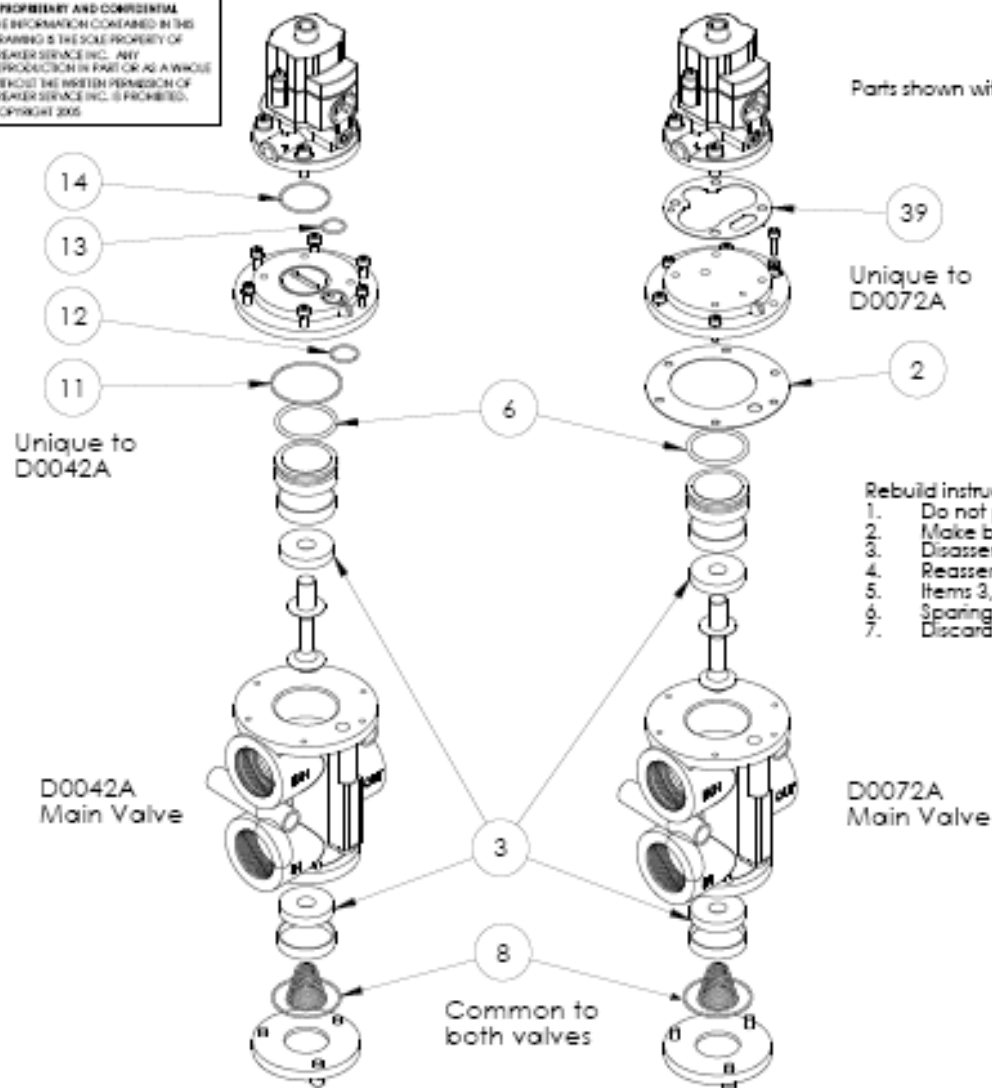


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Parts shown with item numbers are included in the rebuild kit

Rebuild instructions:

1. Do not proceed if you are not qualified for this work
2. Make breaker & mechanism safe for work
3. Disassemble and gently clean valve
4. Reassemble using new seals per drawing
5. Items 3, 6 & 8 are common to both valves
6. Sparingly lubricate rings with Parker Superlube
7. Discard unused parts

BREAKER SERVICE INC.

800-826-5250 office 888-267-7690 fax

Rebuild kit for Norgren D0042A or
D0072A main control valve used
on Siemens & Westinghouse type
SP gas circuit breakers

REV. NO. 15031AMK

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