



ITEM NO.	QTY.	DESCRIPTION
4	1	Piston Assy - New Style
15	2	O-ring
16	1	Spring
19	1	Valve Disc
20	1	Lock Nut
22	2	Adapter Plate O-ring
23	1	Gasket

CAUTION !!!

The new piston is shipped with a white ring on it.
DO NOT discard this ring.

This ring serves 3 functions:

- A) To protect the piston, guide rings, and omniseal.
- B) As a re-sizing tool when the omniseal is installed.
- C) As the installation tool to insert the piston into the valve.

Failure to follow this instruction will cause concealed damage to the piston guide rings and omniseal. To install the piston, make sure that the hollow side of the installation ring is facing into the valve and at the bottom of the narrow end of the installation ring. Center the piston and installation ring over the bore and hold it flush with the face of the valve. Gently push the piston through the ring directly into the bore. This will prevent the guide rings and omniseal from expanding as they enter the bore, thus avoiding damage from the edge of the bore.

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BREAKER SERVICE INC		
800-826-5250 office 888-267-7690 fax		
Kit to rebuild Westinghouse AA-10 mechanism control valve		
SIZE A	DWG. NO. 37652AMK	REV. 0
SCALE: NTS	Date: 01-15-2003	SHEET 1 OF 1