



ITEM NO.	QTY.	DESCRIPTION
2	1	o-ring
3	1	o-ring
4	1	lower poppet
9	1	bottom plate
10	1	spring
13	1	upper poppet assy
20	1	o-ring
37	2	o-ring
38	1	o-ring
39	1	gasket

FIELD NOTES:

Time the breaker before & after you rebuild the main closing control valve.

Apply only a very thin film of the supplied grease to the moving piston seal on the upper poppet. All static o-rings (items 20,37,2,3,&38) should be lightly coated with a high quality o-ring grease such as Dow Corning # 111.

All the gaskets and o-rings may not be necessary depending on the exact configuration of your control valve.

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Rebuild kit for Ross main control valves with 1-1/4" & 1-1/2" NPT ports.

SIZE DWG. NO. 37882AMK REV: 0
 SCALE 1:1 Date: 09-16-2003 SHEET 1 OF 1